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Subject to technical change.  
All dimensions in mm (inch).

We assume no liability for typing errors.  
Different variations than specified are possible.  
Please contact our technical consultants.

## Safety notes / Technical support

### Notes

- Installation, maintenance and commissioning may be accomplished only by qualified technical personnel.
- The product must be used only in the manner outlined in this instruction manual.

Special attention must be paid to warnings and notes as follows:

#### WARNING



Relates to a caution symbol on the product: A failure to observe the necessary precautions can result in death, serious injury and/ or considerable material damage.

#### WARNING



Relates to a caution symbol on the product: Risk of electric shock

#### WARNING



A failure to observe the necessary precautions can result in death, serious injury and/ or considerable material damage.

This symbol is used, when there is no corresponding caution symbol on the product.

#### CAUTION

A failure to observe the necessary precautions can result in considerable material damage.

### Safety symbols

In manual and on product

Description



CAUTION: refer to accompanying documents (manual) for details.



Earth (ground) Terminal



Protective Conductor Terminal

### Technical support

Please contact your local supplier (for address see [www.uwt.de](http://www.uwt.de)). Otherwise you can contact:

UWT GmbH  
Westendstr. 5  
D-87488 Betzigau

Tel.: 0049 (0)831 57123-0  
Fax: 0049 (0)831 76879  
info@uwt.de  
www.uwt.de

## Introduction

### Applications

The device is used for level monitoring in all types of containers and silos.

It can be used with all powdery and granulated bulk materials with a density greater than 20 g/l (1.25 lb/ft<sup>3</sup>) that do not show a strong tendency to form crusts or deposits.

The units can be delivered with Ex-approvals for use in Dust Hazardous Areas.

A selection of fields of application:

- **Building materials industry**  
lime, moulding sand, etc.
- **Food industry**  
milk powder, flour, salt, etc.
- **Plastics industry**  
plastics granules etc.
- **Timber industry**
- **Chemical industry**
- **Mechanical engineering**

The Mononivo oscillating probe is normally screwed into the lateral container wall so that it is level with the filling height to be registered and monitored.

The device can also be mounted from the top of the container. In this case an extension piece is used to mount the probe level with the height to be registered.

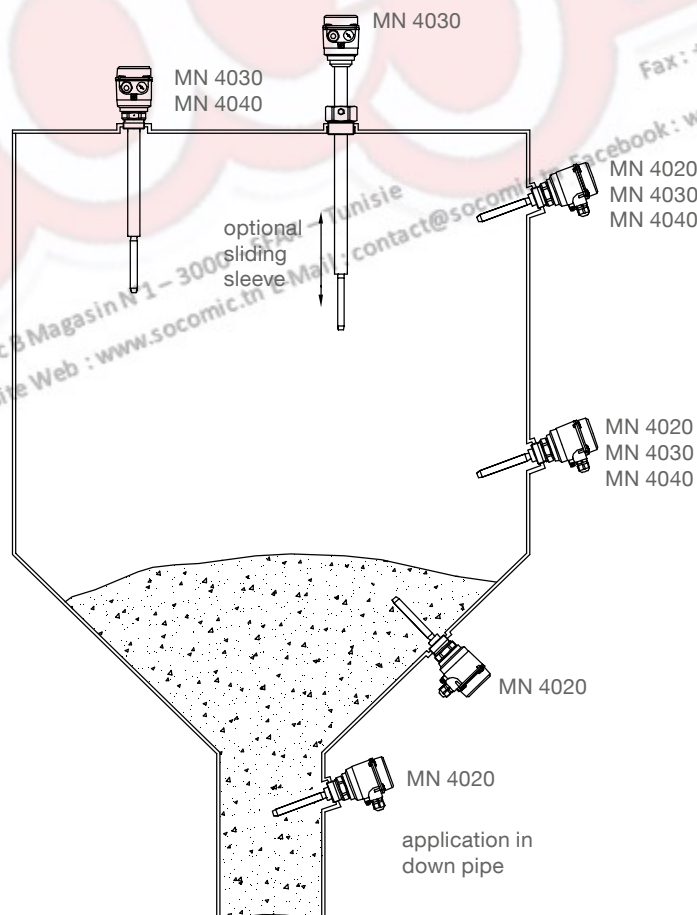
The length of the probe can be up to 4 m (157") with an extension tube (MN 4030, MN 4040) .

The use of a sliding sleeve is recommended so that the switch point can be changed continuously during operation of the device.

### Function

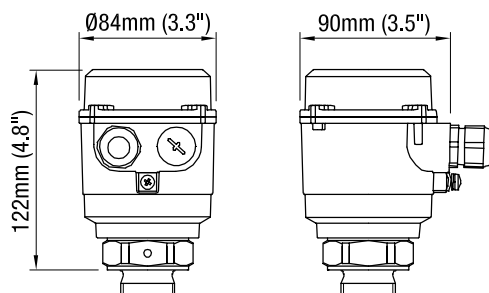
The piezo-electrically stimulated oscillating rod vibrates at its mechanical resonance frequency. If the probe is covered by the bulk material, the damping thus generated is registered electronically and a corresponding signal output is actuated.

The oscillation of the rod ensures a certain self-cleaning effect.

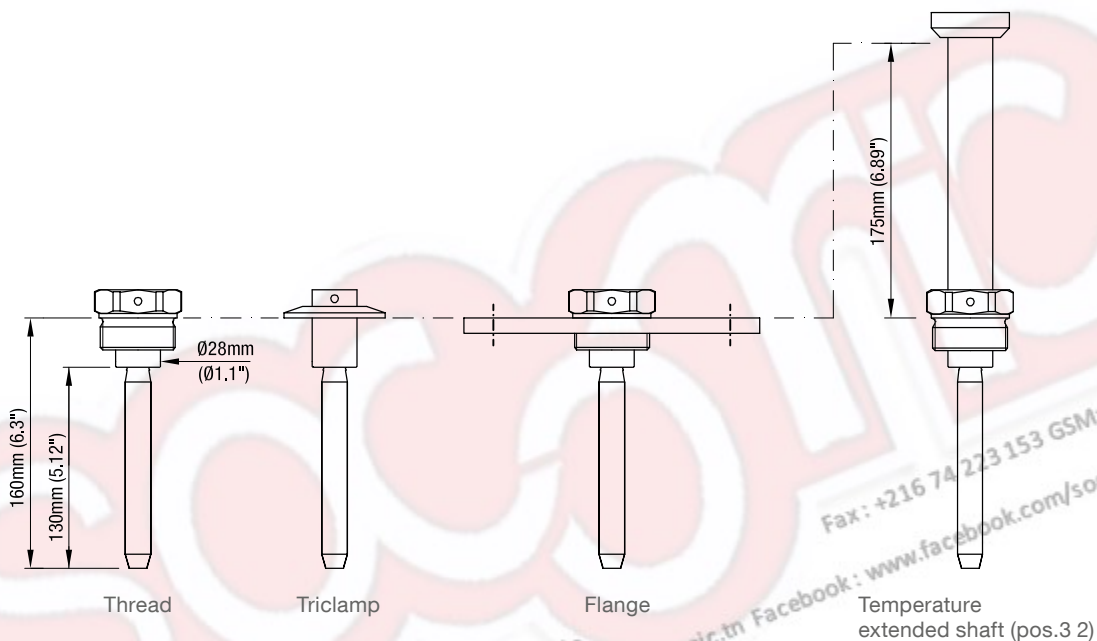


## Technical data

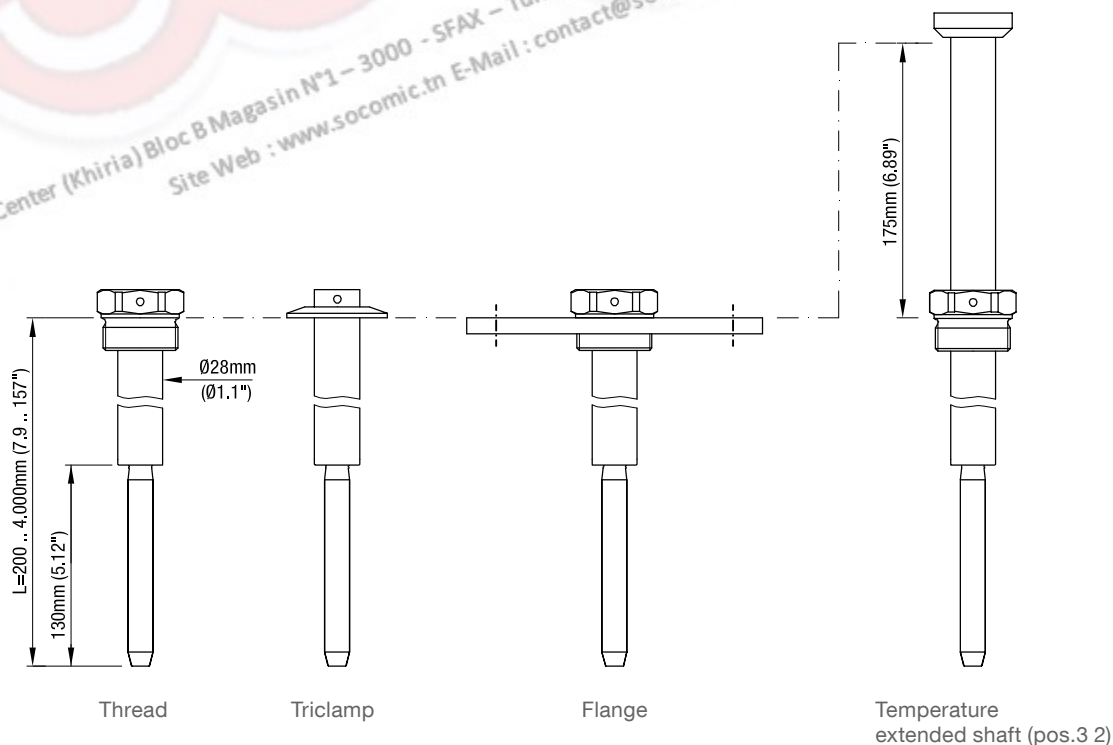
### Dimensions



#### MN 4020

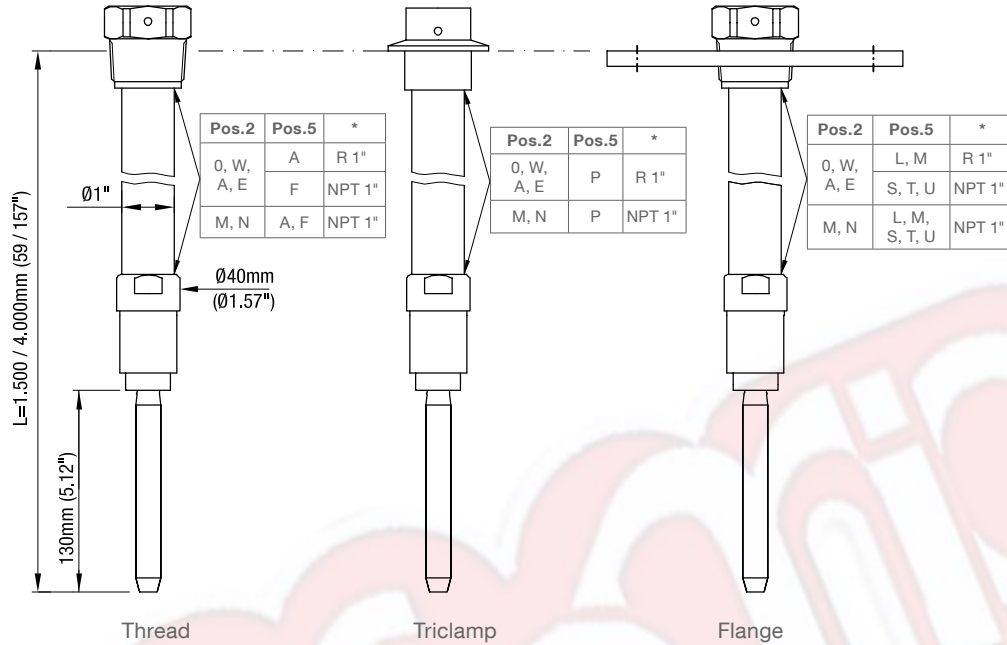


#### MN 4030



## Technical data

MN 4040



SOCOMIC

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 Site Web : www.socomic.tn E-Mail : contact@socomic.tn Facebook : www.facebook.com/socomic  
 Fax : +216 74 223 153 GSM: +216 28 589 585

## Technical data

### Electrical data

<b>Connection terminals</b>	0.14 - 2.5 mm <sup>2</sup> (AWG 26 - 14)
<b>Cable entry</b>	M20 x 1.5 screwed cable gland NPT ½" conduit connection NPT ¾" conduit connection  Clamping range (diameter) of the factory provided cable glands: M20 x 1.5: 6 .. 12 mm (0.24 .. 0.47")
<b>Signal delay</b>	Sensor free -> covered ca. 1 sec Sensor covered -> free ca. 1 .. 2 sec
<b>Safety operation (FSL,FSH)</b>	Switchable for minimum or maximum safety
<b>Vibration frequency</b>	ca. 330 Hz
<b>Overvoltage category</b>	II
<b>Pollution degree</b>	2 (inside housing)

### Electronics

	<b>Universal voltage Relay DPDT</b>	<b>3-wire PNP</b>
<b>Power supply</b>	21 V .. 230 V 50 - 60 Hz ±10%* 22 V .. 45 V DC ±10%* *incl. ±10% of EN 61010	20 V .. 40 V DC ±10%* *incl. ±10% of EN 61010
<b>Max. ripple of power supply</b>	7 V <sub>ss</sub> at DC	7 V <sub>ss</sub>
<b>Installed load/ input current</b>	max. 22 VA/ 2 W	max. 0.5 A
<b>Signal output</b>	Floating relay DPDT AC max. 250 V, 8 A non inductive DC max. 30 V, 5 A non inductive	Open Collector: Permanent load max. 0.4 A Short-circuit, overload and reverse polarity protected Output voltage equal to input voltage, drop <2.5 V
<b>Indicating light</b>	Status of signal output by built-in LED	Status of signal output by built-in LED
<b>Isolation</b>	Power supply to signal output: 2,225 Vrms Signal output to signal output: 2,225 Vrms	-
<b>Protection class</b>		III

### Mechanical data

<b>Housing</b>	Aluminium housing, powder coated RAL 5010 gentian blue Seal between housing and lid: NBR Seal between housing and process connection: NBR Nameplate: polyester film
<b>Degree of protection</b>	IP67 (EN 60529), NEMA Type 4X
<b>Process connection</b>	Material: MN 4020: stainless steel 1.4301 (304)/ 1.4541 (321) or 1.4404 (316L) MN 4030/ 4040: stainless steel 1.4301 (304)/ 1.4541 (321) or 1.4404 (316L) (process connection and tube extension) Thread: G 1", G 1¼", G 1½" DIN 228; NPT 1", NPT 1¼", NPT 1½" ANSI B 1.20.1 Flange: according to selection 1.4541 (321) or 1.4404 (316L) Triclamp: stainless steel 1.4301 (304) or 1.4404 (316L) 2" (DN50) ISO 2852 All material food grade

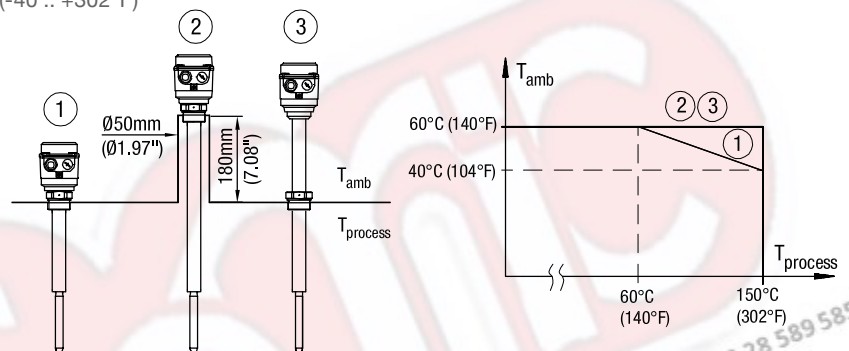
## Technical data

<b>Oscillator</b>	Material: stainless steel 1.4404 (316L) (food grade)
<b>Sound level</b>	max. 50 dBA
<b>Overall weight (ca.)</b>	MN 4020: 1.3 kg (2.9 lbs) MN 4030: 1.3 kg (2.9 lbs) +1.3 kg/m (+2.9 lbs per 39.3") extension MN 4040: 1.8 kg (4.0 lbs) +1.3 kg/m (+2.9 lbs per 39.3") extension

## Operating conditions

**Ambient temp. (housing)** -40°C .. +60°C (-40 .. +140°F)

**Process temperature** -40°C .. +150°C (-40 .. +302°F)



For versions with Ex-approvals: see remarks on page 19.

<b>Ventilation</b>	Ventilation is not required	
<b>Min. powder density</b>	Setting	Min. powder density (ca.)
	I	20 g/l (1.25 lb/ft <sup>3</sup> )
	II	80 g/l (5 lb/ft <sup>3</sup> )
	III	150 g/l (9.4 lb/ft <sup>3</sup> )
	IV	300 g/l (18.7 lb/ft <sup>3</sup> )
<b>Features of bulk material</b>	No strong tendency to cake or deposit	
<b>Max. mechanical load</b>	400 N (@40°C, 104°F) laterally (on oscillator rod) Recommended protection in case of high material load: mounting of a protective angle above the probe	
<b>Max. mechanical torque</b>	MN 4030: 180 Nm (@40°C, 104°F) MN 4040: 100 Nm (@40°C, 104°F)	
<b>Max. process pressure</b>	16 bar (232 psi) For versions with "sliding sleeve without process overpressure" (option pos.25 a,b,c): unpressurized.  The max. process pressure may be reduced with use of flanges. Observe flange standards for pressure rating and pressure derating with higher temperature.  For versions with Ex-approvals: see remarks on page 18.	
<b>Vibration</b>	1.5 (m/s <sup>2</sup> ) <sup>2</sup> /Hz according to EN 60068-2-64	
<b>Relative Humidity</b>	0 - 100%, suitable for outdoor use	
<b>Altitude</b>	max. 2,000 m (6,562 ft)	
<b>Expected product lifetime</b>	Following parameters have a negative influence on the expected product lifetime: High ambient- and process temperature, corrosive environment, high vibration, high flow rate of abrasive bulk material passing the sensor element.	

## Technical data / Approvals

### Transport and Storage

**Transport** Observe the instructions as stated on the transport packaging, otherwise the products may get damaged.

Transport temperature: -40 .. +80°C (-40 .. +176°F)

Transport humidity: 20 .. 85%

Transport incoming inspections must be carried out to check for possible transport damage.

**Storage** Products must be stored at a dry and clean place. They must be protected from influence of corrosive environment, vibration and exposure to direct sunlight.

Storage temperature: -40 .. +80°C (-40 .. +176°F)

Storage humidity: 20 .. 85%

### Approvals

<b>General Purpose (Ordinary Locations)</b> Depending on selected version in price list.	CE FM TR-CU	EN 61010-1 (IEC/CB)	
<b>Hazardous Locations</b> Depending on selected version in price list.	ATEX IEC-Ex FM TR-CU	Dust explosion Dust explosion Dust explosion Dust explosion	ATEX II 1/2 D Ex ta/tb IIIC T1 Da/Db IEC-Ex ta/tb IIIC T1 Da/Db Cl. II, III Div. 1 Gr. E,F,G Ex ta/tb IIIC T1 Da/Db X Detailed allocation of types and electronics to approvals: see selection list.
<b>EMC</b>	EN 61326 - A1		
<b>Food grade material</b>	According to directive 1935/2004/EC		
<b>RoHS conform</b>	According to directive 2011/65/EU		
<b>Pressure Equipment Directive (2014/68/EU)</b>	<p>The units are not subject to this directive, because they are classified as „pressure-keeping equipment“ and do not have a pressurized housing (see Art.1, Abs. 2.1.4).</p> <p>The units are designed and manufactured in accordance to the Pressure Equipment Directive.</p> <p>The unit is NOT intended for use as an “equipment part with safety function (Art.1, Abs. 2.1.3).</p> <p>If the units should be used as „equipment part with safety function“ please contact the manufacturer.</p>		



### Options

#### Weather protection cover

When the measuring device is used outdoor, the use of the weather protection cover is recommended. It protects the device from all atmospheric influences such as:

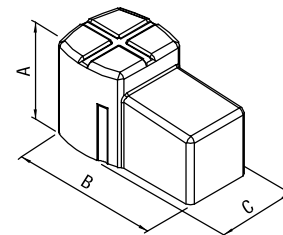
- rain water
- condensation of water
- excessively high temperatures due to insulation
- excessively low temperatures in winter

Material: PE, weathering and temperature stable

Not available for housing version d and de.



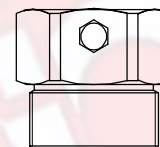
For use in Hazardous Locations: only permitted for Category 3 (zone 22) or Division 2.



A	100 mm (3.94")
B	165 mm (6.5")
C	88 mm (3.46")

#### Sliding sleeve

MN 4030 G 1½" ISO 228 or 1½" NPT ANSI B 1.20.1 or flanges  
Material: 1.4301 (304) or 1.4404 (316L)  
Sealing material to the extension tube: FKM or NBR

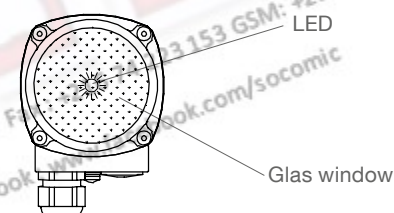


#### Mounting set

Screws and washers for fixing the unit on a flange.

#### Glass window in lid

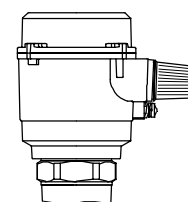
To see the indicating light on the electronic from outside.



#### Bulb

Bright indicating light seen from outside.

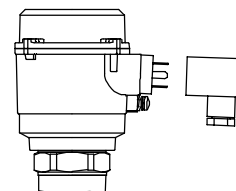
Not available for use in Hazardous Locations and FM general purpose.



#### Plug 4-pole (incl. PE)

Used instead of cable gland.

Not available for use in Hazardous Locations and FM general purpose.



## Mounting

### General Safety Instructions

**Process pressure** ! Improper installation may result in loss of process pressure.

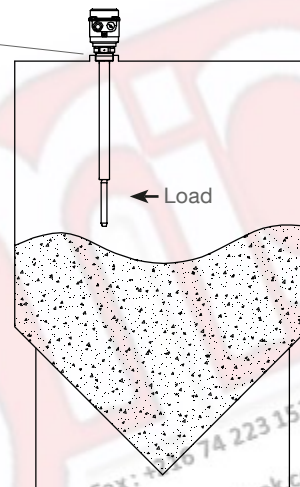
**Chemical resistance against the medium** ! Materials of construction are chosen based on their chemical compatibility (or inertness) for general purposes. For exposure to specific environments, check with chemical compatibility charts before installing.

**Temperature range** ! The range of the ambient and process temperature of the device must be observed (see page 6 and for Ex-approvals page 17)

**Mechanical load** ! The torque at the fastening spot must not exceed 180 Nm MN 4030/ 100 Nm MN 4040

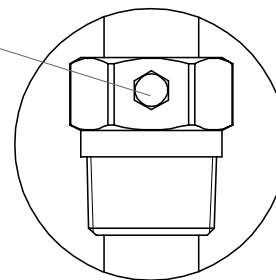
Maximum length „L“ in dependence on the deviation (in degrees) from vertical installation:

Max. deviation	Max. length „L“
5°	4,000 mm (157.5“)
45°	1,200 mm (47.24“)
>45°	600 mm (23.62“)



**Mounting location** Keep distance to incoming material and to the silo wall. The installation has to be done in a way, that the sensor elements cannot hit the wall of the silo. The flow of the medium and fixtures in the container must be considered. This is especially important for extension length more than 3 m (118.1“).

**Sliding sleeve** “Pressure tight” version (pos.25 e.f.g): Tighten both straining screws M8 with 20 Nm to obtain resistance against pressure.



**Flange mounting** A plastic sealing must be used to tighten the flange.

**Fastening of the threaded process connection** Mounting torque for the thread may not exceed 80 Nm. Use a 50 mm (1.97“), for units with sliding sleeve use a 55 mm (2.17“), open-end wrench. Do not fasten by turning the housing .

**Food grade material** The materials are available for the use under normal and predictable applications (according to directive 1935/2004 Art.3). Other conditions can influence the safety.

## Mounting



### Additional Safety Instructions for Hazardous Locations

<b>Installation regulations</b>	For devices to use in hazardous locations the respectively valid installation regulations must be observed.
<b>Sparks</b>	The installation has to be done in a way mechanical friction or impact can not cause sparks between the aluminium enclosure and steel.

## Mounting instructions

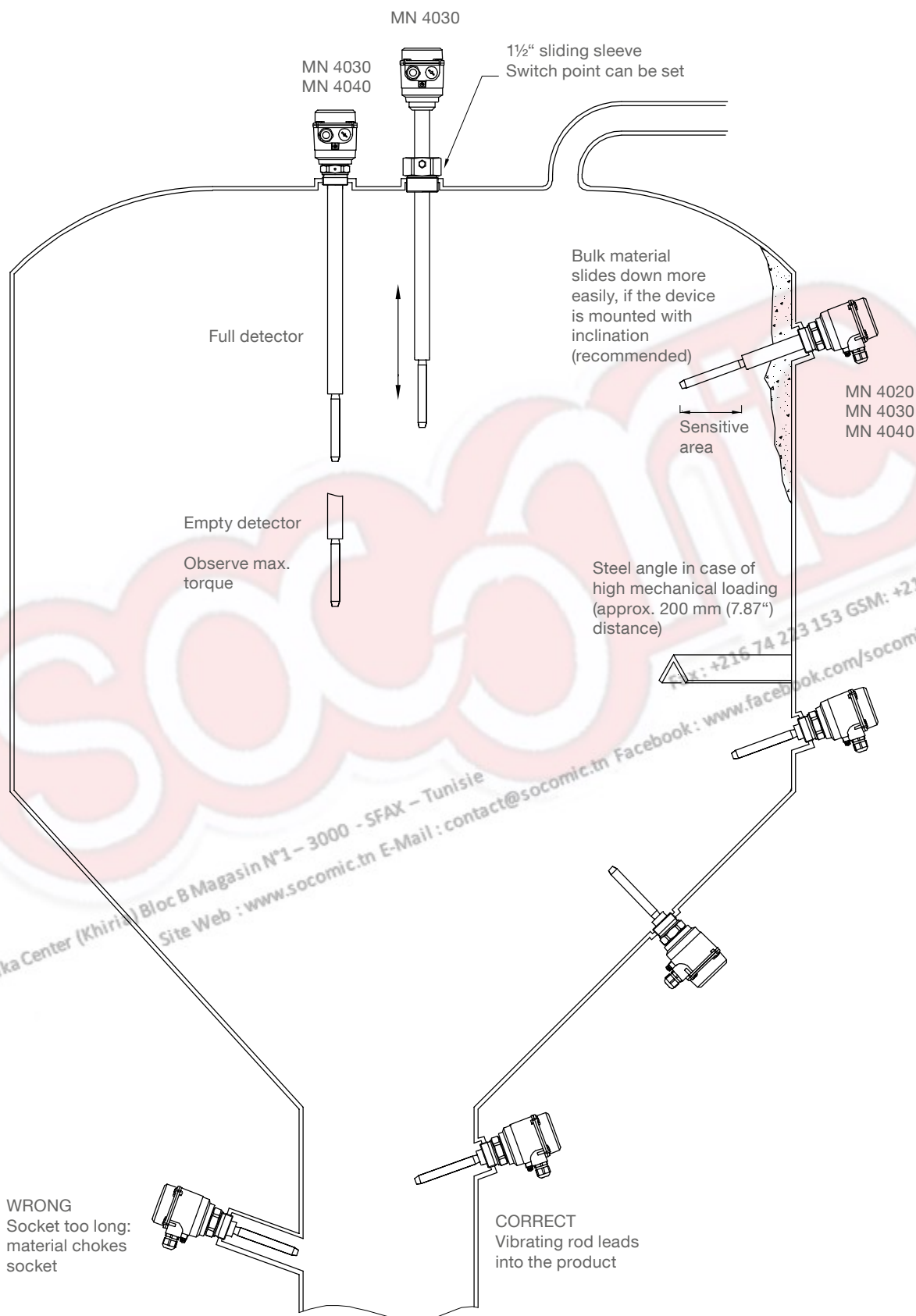
<b>Oscillating rod</b>	Do not bend, shorten or extend the oscillating rod since this will destroy the device.
<b>Direction of the cable glands</b>	When the unit is mounted from the side, ensure, that the cable glands faces downwards and are closed to avoid water penetration into the housing. The housing can be rotated against the threaded connection after mounting.
<b>Sealing</b>	Seal the process thread with Teflon tape in case of process pressure
<b>Precaution for later dismantling/ Service</b>	Grease the screws of the lid if corrosive atmosphere is present (e.g. close to sea)
<b>Switching point</b>	Heavy bulk material -> the signal output switches when the oscillating rod is covered a few mm Light bulk material -> the signal output switches, when the oscillating rod is covered a few cm

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## Mounting



## Electrical installation

### General Safety Instructions

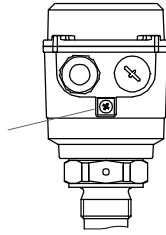
<b>Handling</b>	 In the case of inexpert handling or handling malpractice the electric safety of the device cannot be guaranteed.
<b>Protective earthing</b>	Before any electrical installation, the device must be connected to the protective earthing terminal inside the housing.
<b>Installation regulations</b>	The local regulations or VDE 0100 (Regulations of German Electro technical Engineers) must be observed. With use of 24 V supply voltage, an approved power supply with reinforced insulation to mains is required.
<b>Fuse</b>	Use a fuse as stated in the connection diagrams (page 15).
<b>RCCB protection</b>	In the case of a defect, the distribution voltage must automatically be cut off by a RCCB protection switch so as to protect the user of the device from indirect contact with dangerous electric tensions.
<b>Power supply switch</b>	A Power-supply-disconnecting switch must be provided and marked near the device.
<b>Wiring diagram</b>	The electrical connections have to be made according to the wiring diagram.
<b>Supply voltage</b>	Compare the supply voltage applied with the specifications given on the electronic and name plate before switching the device on.
<b>Cable gland/ closing element</b>	The screwed cable gland and closing element must have following specifications: Ingress protection IP67, temperature range from -40°C to +70°C, UL or VDE certified (depending on the country where the unit is installed), pull relief. Make sure that the screwed cable gland safely seals the cable and that it is tight (danger of water intrusion). Cable glands that are not used have to be locked with a closing element.
<b>Conduit system</b>	In case of using a conduit system (with NPT thread) instead of a cable gland the regulations of the country where the unit is installed must be observed. The conduit must have a tapered thread either NPT 1/2" or NPT 3/4" in accordance with the unit and ANSI B 1.20.1. Not used inlets must be closed tight with a metal closing element.
<b>Field wiring cables</b>	<ul style="list-style-type: none"> <li>• The diameter has to match to the clamping range of the used cable gland.</li> <li>• The cross section has to match with the clamping range of the connection terminals and consider the max. current.</li> <li>• All field wirings must have insulation suitable for at least 250 V AC.</li> <li>• The temperature rating must be at least 90°C (194°F).</li> <li>• If higher immunity interferences as specified in the stated EMC standards are present (see chapter approval), a shielded cable is required, otherwise an unshielded instrumentation cable is satisfactory.</li> </ul>
<b>Connecting the terminals</b>	Make sure that max. 8 mm (0.31") of the pigtails are bared (danger of contact with live parts).
<b>Guiding the cables in the terminal box</b>	Cut the field wiring cables to appropriate length to fit properly into the terminal box.
<b>Relay and transistor protection</b>	Provide protection for relay contacts and output transistors to protect the device against spikes with inductive loads.
<b>Protection against static charging</b>	The housing of the unit must be grounded in any case to avoid static charging of the unit on applications with pneumatic conveying and non-metallic containers .

## Electrical installation

### ! Additional Safety Instructions for Hazardous Locations

#### External equipotential bonding terminal

Connect with equipotential bonding of the plant



#### Field wiring

A pull relief must be provided for the field wiring cables, when the device is installed with the factory provided cable glands.

#### Cable glands and conduit system for ATEX/ IEC-Ex/ TR-CU

Installation according to the regulations of the country, where the product is installed.

Not used entries have to be closed with blanking elements certified for this purpose.

Where available the factory provided parts must be used.

A strain relief must be provided for the field wiring cables, when the device is installed with the factory provided cable glands.

The diameter of the field wiring cable must match to the clamping range of the cable clamp.

If other than the factory provided parts are used, following must be ensured:

The parts must have an approval adequate to the approval of the level sensor (certificate and type of protection).

The approved temperature range must be from the min. ambient temperature of the level sensor to the max. ambient temperature of the level sensor increased by 10 Kelvin.

The parts must be mounted according to the instructions of the supplier.

#### Conduit system for FM

In addition the regulations of the country must be observed. The used flameproof seals and blanking elements must have an adequate type approval and a temperature range of at least  $-40^{\circ}\text{C}$  ( $-40^{\circ}\text{F}$ ) to  $+80^{\circ}\text{C}$  ( $176^{\circ}\text{F}$ ). In addition they shall be suitable for the conditions and correctly installed. Where available the provided original parts of the manufacturer must be used.

#### Commissioning

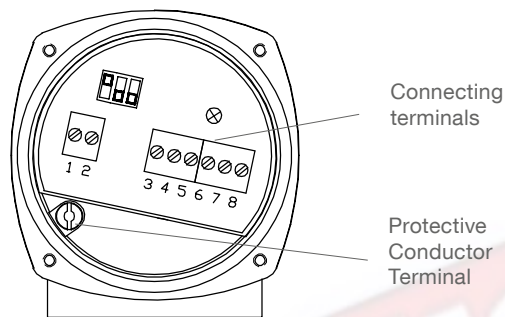
Commissioning only with closed lid.

#### Opening the lid

Before opening the lid take care, that no dust deposits or whirlings are present. Do not remove the lid (cover) while circuits are alive.

### Electrical installation

#### Connection



#### Universal voltage Relay DPDT

**Power supply:**

21 V .. 230 V 50 - 60Hz ±10%\* 22 VA

22 V .. 45 V DC ±10%\* 2 W

\*incl. ±10% of EN 61010

**Fuse on power supply:**

max. 10 A, fast or slow, HBC, 250 V

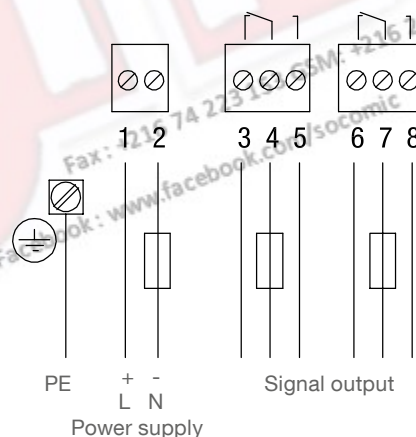
**Signal output:**

Floating relay DPDT

AC max. 250 V, 8 A, non inductive  
DC max. 30 V, 5 A, non inductive

**Fuse on signal output:**

max. 10 A, fast or slow, HBC, 250 V



#### 3-wire PNP

**Power supply:**

20 .. 40 V DC ±10%\*

\*incl. ±10% of EN 61010

Input current: max. 0.5 A

**Fuse:**

max. 4 A, fast or slow, 250 V

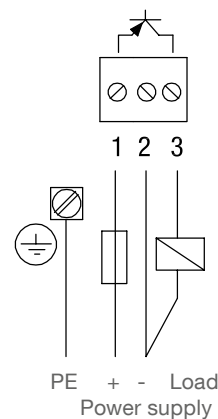
**Signal output:**

max. 0.4 A

Output voltage equal to input  
voltage, drop <2.5 V

**Load for example:**

PLC, relay, contactor, bulb



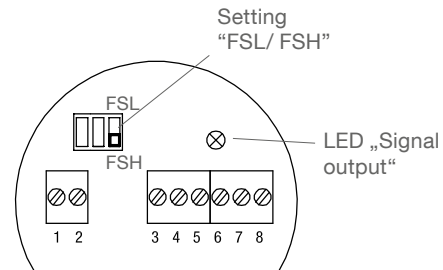
### Signal output / Sensitivity setting

#### Signal output

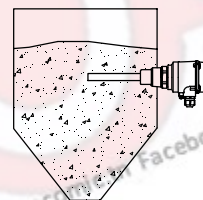
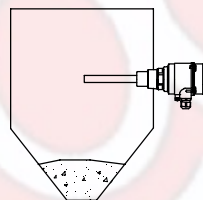
##### FSL/ FSH Setting

**FSH** If the sensor is used to indicate full load, set to Fail Safe High. Power failure or line break is regarded as „full“ signal (protection against overcharging).

**FSL** If the sensor is used to indicate empty load, set to Fail Safe Low. Power failure or line break is regarded as „empty“ signal (protection against running dry).



Setting	Signal output		Signal output	
	FSL	FSH	FSL	FSH
Relay DTPT				
3-wire PNP				
LED „Signal output“				



#### Sensitivity setting

All sensors are factory set to position „III“ to cover the majority of applications.

If the bulk material is heavy and has a strong tendency to cake or deposit, the setting can be set to position „IV“ so as to decrease the sensitivity of the probe.

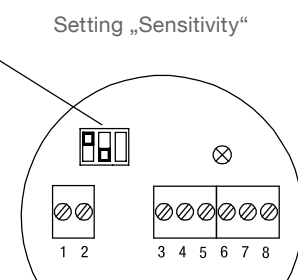
If the bulk material is light and has few or no tendency to cake or deposit, the setting can be set to position „II“ or „I“ so as to increase the sensitivity of the probe.

The table indicates the approximate min. bulk density depending on the settings.

Please contact manufacturer if you intend to use the device for special purposes.

Setting	Sensitivity/ Powder density (ca.)	
I	High >20 g/l (1.25 lb/ft <sup>3</sup> )	
II	Medium high >80 g/l (5 lb/ft <sup>3</sup> )	
III *	Medium low >150 g/l (9.4 lb/ft <sup>3</sup> )	
IV	Low >300 g/l (18.7 lb/ft <sup>3</sup> )	

\* factory preset





## Maintenance

### Opening the lid (cover)

- Before opening the lid for maintenance reasons observe following items:
- Do not remove the lid while circuits are alive.
  - No dust deposits or whirlings are present.
  - No rain can enter into the housing.

### Frequent check of the unit

- To ensure durable safety in hazardous locations and with electrical safety, following items must be checked frequently depending on the application:
- Mechanical damage or corrosion of any components (housing side and sensor side) and of the field wiring cables.
  - Tight sealing of the process connection, cable glands and enclosure lid.
  - Properly connected external PE cable (if present).

### Cleaning

If cleaning is required by the application, following must be observed:

- Cleaning agent must comply with the materials of the unit (chemical resistance). Mainly the lid sealing, cable gland and the surface of the unit must be considered.

The cleaning process must be done in a way, that:

- The cleaning agent cannot enter into the unit through the lid sealing or cable gland.
- No mechanical damage of the lid sealing, cable gland or other parts can happen.

A possible accumulation of dust on the unit does not increase the maximum surface temperature and must therefore not be removed for purposes of maintaining the surface temperature in hazardous locations.

### Function test

A frequent function test may be required depending on the application.

- Observe all relevant safety precautions related with a safe work depending on the application (e.g. hazardous locations, hazardous bulk material, electric safety, process pressure).
- This test does not proof if the sensor is sensitive enough to measure the material of the application.

Function test is done by stopping the vibration of the vibrating rod with appropriate means and monitor if a correct change of the signal output from uncovered to covered happens.

### Production date

The production date can be traced by the serial number on the typeplate. Please contact the manufacturer or your local distributor.

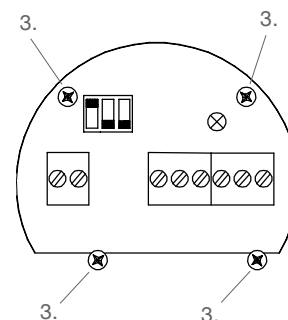
### Spare parts

All available spare parts are stated in the selection list.

### Change of the electronic board:

Deenergise device and secure against being switched on again.

1. Open the housing lid
2. Remove the field wiring cables/ plug
3. Unscrew the cover plate
4. Take out the electronic board and remove internal plug
5. Insert a new electronic board in reverse sequence
6. Connect the field wiring cables



## Notes for use in Hazardous Locations


### Zone classification

	Usable in zone	ATEX category	IEC-Ex Equipement Protection Level (EPL)
Dust applications	20, 21, 22	1 D	Da
	21, 22	2 D	Db
	22	3 D*	Dc

\* in case of conductive dust additional demands for the installation are possible.

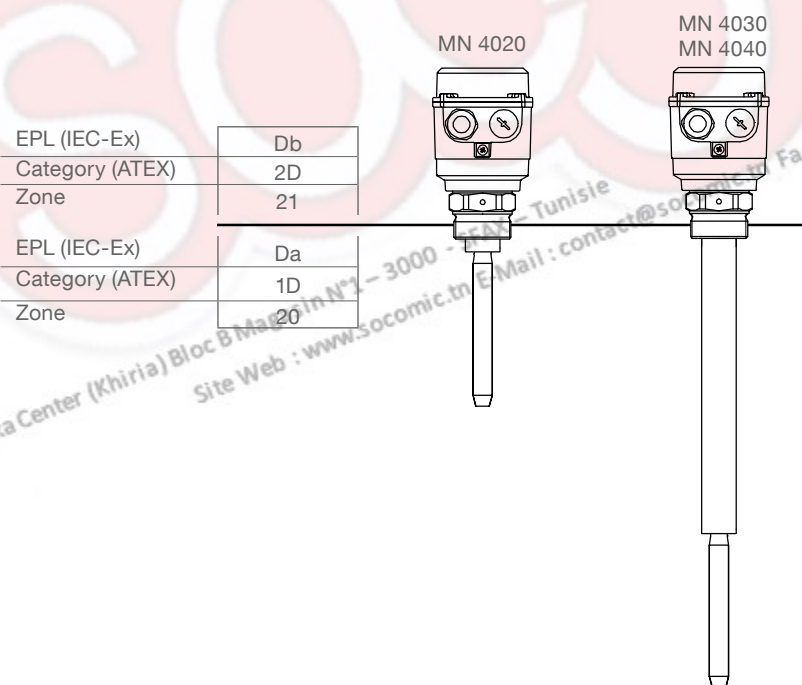
### General Notes

**Marking** Devices with EX approval are marked on the name plate.

**Process pressure**  The device construction allows process over-pressure up to 16 bar (232 psi). These pressures are allowed for test purposes. The definition of the Ex approval are only valid for a container-over-pressure between -0.2 .. +0.1 bar (-2.9 .. +1.45 psi). For higher or lower pressures the approvals are not valid.

**Process and ambient temperature** The permitted temperature ranges are marked on the name plate. The max. permitted ambient and process temperatures (including temperature derating) stated in this manual must be observed.

### Permitted zones for mounting in partition wall



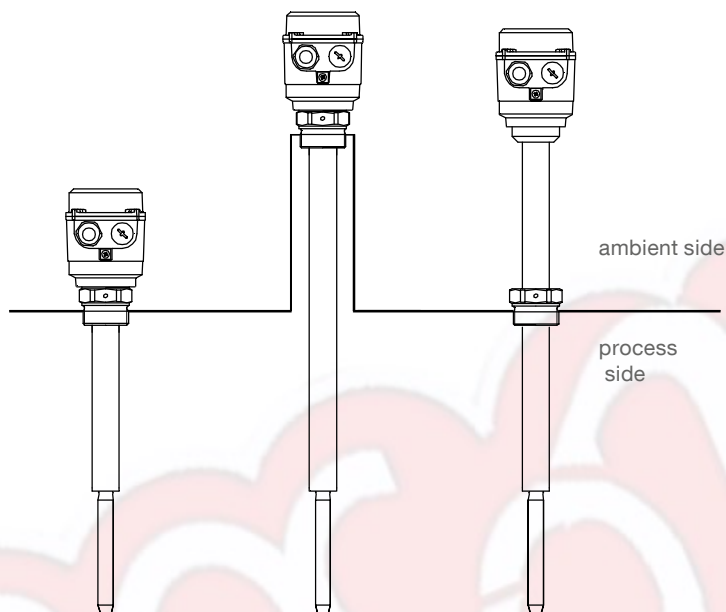
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## Notes for use in Hazardous Locations

### Max. Surface Temperature and Temperature Class

The temperature marking on the type plate  refers to the instruction manual. In the following table the relevant temperature ratings are shown.

The maximum surface temperature (resp. temperature class) is the warmest temperature of the unit which could occur during malfunction (according to Ex-definition).



Max. ambient temperature	Max. process temperature	Max. surface temperature	Temperature class (Division System)	Temperature class (Zone System)
60°C (140°F)	120°C (248°F)	120°C (248°F)	T4	T4
	130°C (266°F)	130°C (266°F)	T4	T4
	140°C (284°F)	140°C (284°F)	T3C	T3
	150°C (302°F)	150°C (302°F)	T3C	T3

## Assembly MN 4040

### Manufacturing of the Extension tube

**!** Obtain instruction manual for proper manufacturing of the extension tube. In case of deviation from the instruction manual the unit is not safe for use in Hazardous Locations.

#### Demands on the Extension tube

Material: Stainless steel 1.4301 (SS304) or 1.4305 (SS301) or 1.4571 (SS316Ti) or 1.4404 (SS316L)

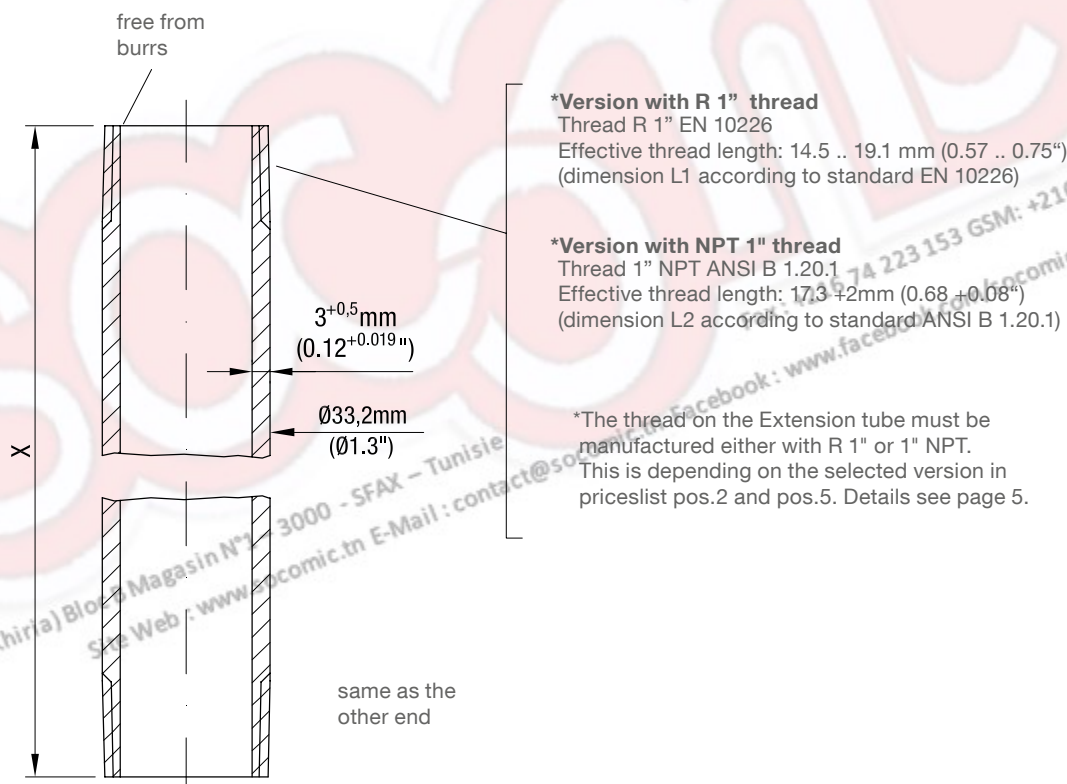
The tube must be manufactured from one single piece. It is not allowed to weld two or more pieces together.

Carefully observe max. length, diameter, wall thickness, thread, tolerances as specified in the drawing.

All sharp edges must be removed to protect the cable.

#### Thread testing

Each thread must be tested with go and no-go ring gauge according to standard EN 10226 (R 1" version) or ANSI B 1.20.1 (NPT 1" version)



Pipe length  $X = L - 190 \text{ mm (7.5")}$   
 Min.  $L = 250 \text{ mm (9.9")}$   
 Max.  $L = 1,500 \text{ mm (59")}$  with pos.7 L  
 or  $4,000 \text{ mm (157")}$  with pos.7 M  
 Note: L is the total extension length

#### In case of FM approved Units:

The MN 4040 extension tube is constructed using Industry Electrical conduit installed by Qualified personnel per NFPA 70 National Electrical Code.

#### In case of CSA approved Units:

The MN 4040 extension tube is constructed using Industry Electrical conduit installed by Qualified personnel per C22.1 Canadian Electrical Code.

## Assembly MN 4040

### Assembly of the unit

#### 1. Mounting of the Extension tube

**!** The tube must be assembled very carefully to ensure permanent sealing, electrical grounding and mechanical stability. Observe the follow mounting instructions.

**!** Make sure that the thread of the extension tube and the thread of the screwed piece/ oscillating piece is the same type (do not mix R and NPT thread).

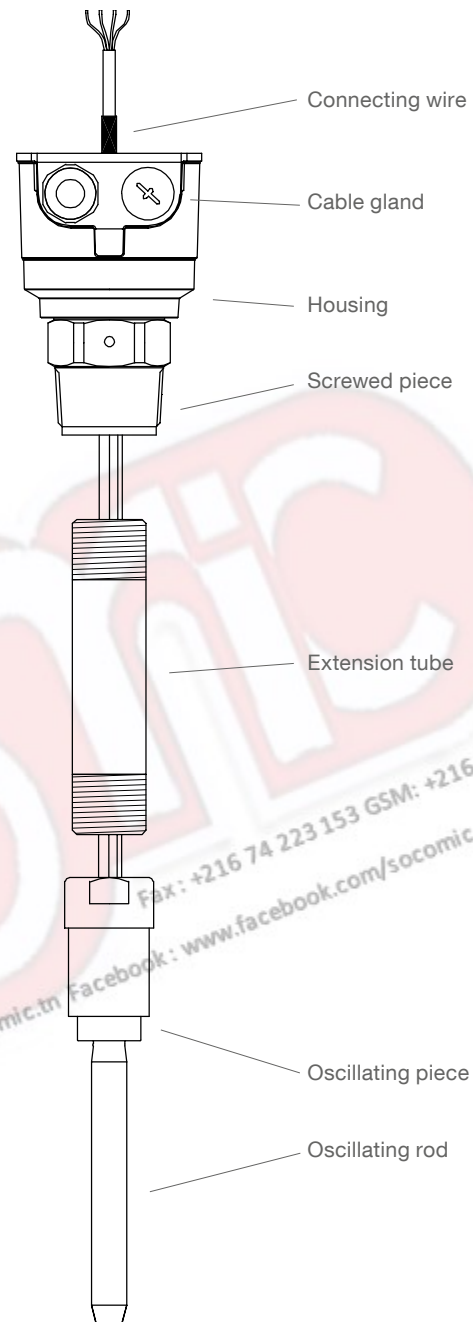
1.1. Feed the connecting wire through the 1" Extension tube and the screwed piece. Use a separate taut wire for easy working.

1.2. Screw the 1" Extension tube into the oscillating piece and the screwed piece.

#### Requirements for proper sealing and electrical grounding:

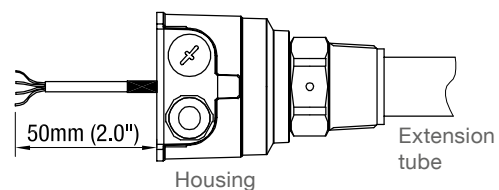
Sealing must satisfy IP67 or NEMA Type 4 at both sides of the extension tube. To reach this, the threads must be sealed with temperature resistant sealing for 150°C (302°F). Max. thickness of the sealing is 0.2 mm (0.008").

The threads must be fixed with 50 Nm.  
Use a open-end wrench to attach the oscillating piece (do not use the oscillating rods).



#### 2. Checking the cable length

Push back the cable into the extension tube until the stated length is present. Take care that no cable is wound up inside the housing.  
If the cables are too long to be pushed back, goto step 3, otherwise goto step 4.

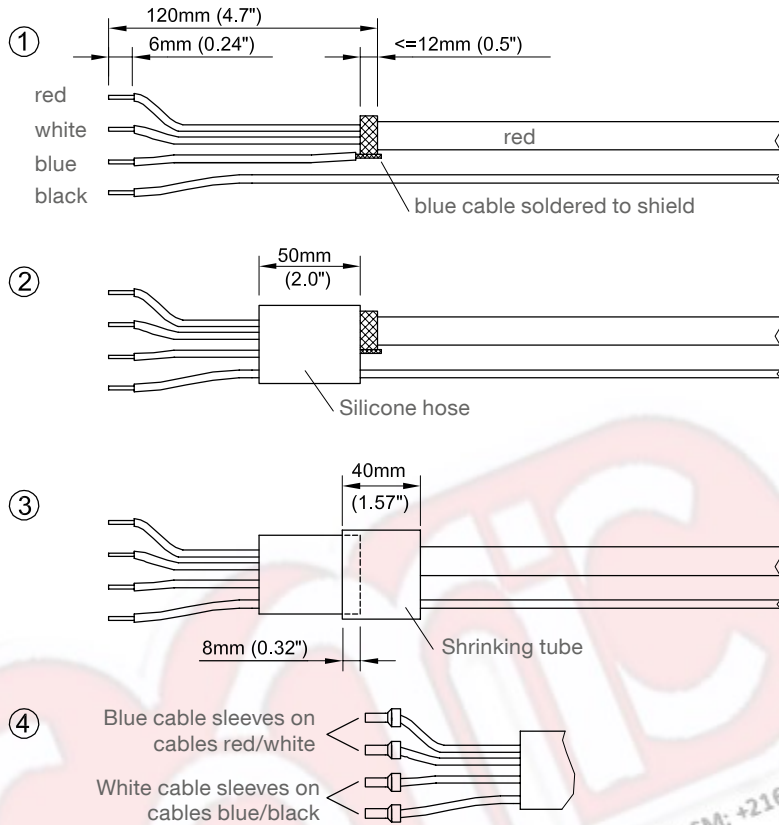


### Assembly MN 4040

#### 3. Cutting the cables

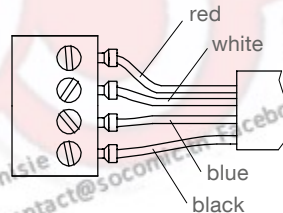
(if required)

If the cables are too long to be pushed back into the extension tube, shorten the cable to the length as stated in step 2. Prepare the cables as shown. Use the attached hoses and cable sleeves for proper mounting.



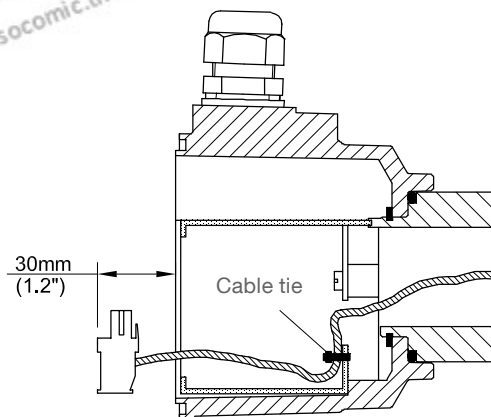
#### 4. Connecting the plug

Observe correct sequence



#### 5. Fixing the cable tie

Before fixing the cable tie observe correct cable length as stated and that no cable is winded up inside the housing.



#### 6. Insert electronics

Insert the plug into the electronic, insert the electronic into the housing and fix the electronic plastic cover with 4 screws.

## Disposal

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The product consists of materials which can be recycled, details of the used materials see chapter "Technical data - mechanical data".

Recycling must be done by a specialised recycling company. Since the product is not subject to the WEEE directive 2002/96/EG, it is not permitted to bring it to a public recycling station.

